

# PFAS in Drinking Water & Wastewater: A Comprehensive Review of Occurrence, Risks, and Treatment Strategies

Presented by:  
Swaroop C Puchalapalli, PE (TX, NY & CT)

# Outline

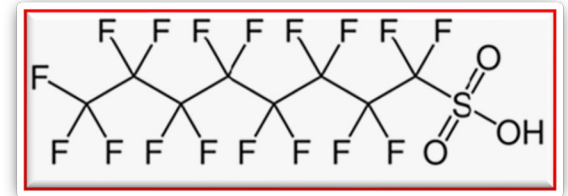
- ▶ PFAS Overview
- ▶ Regulatory Overview
- ▶ Treatment
- ▶ Emerging Treatment Technologies
- ▶ Funding
- ▶ Case Studies

# PFAS Overview

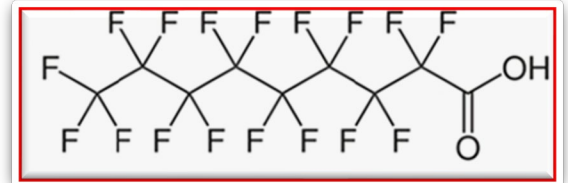
# What are PFAS?

- ▶ Per- and Polyfluoroalkyl Substances
- ▶ Carbon – Fluorine bonds
- ▶ PFOS and PFOA
- ▶ 3M, Dupont (Chemours)

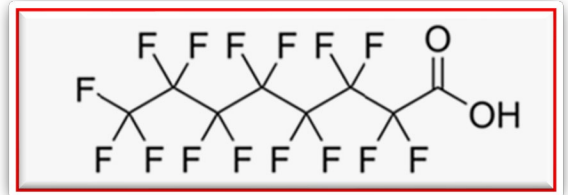
Perfluorooctanoic  
Sulfonic Acid (PFOS)



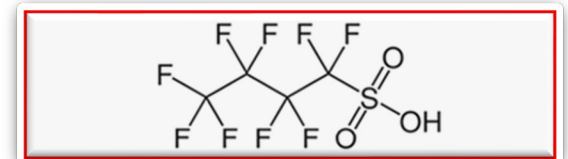
Perfluorononanoic  
Acid (PFNA)



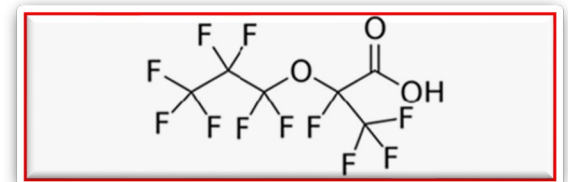
Perfluorooctanoic  
Acid (PFOA)



Perfluorobutane  
Sulfonic Acid (PFBS)



Hexafluoropropylene  
Oxide Dimmer Acid (GenX)



# PFAS in Products



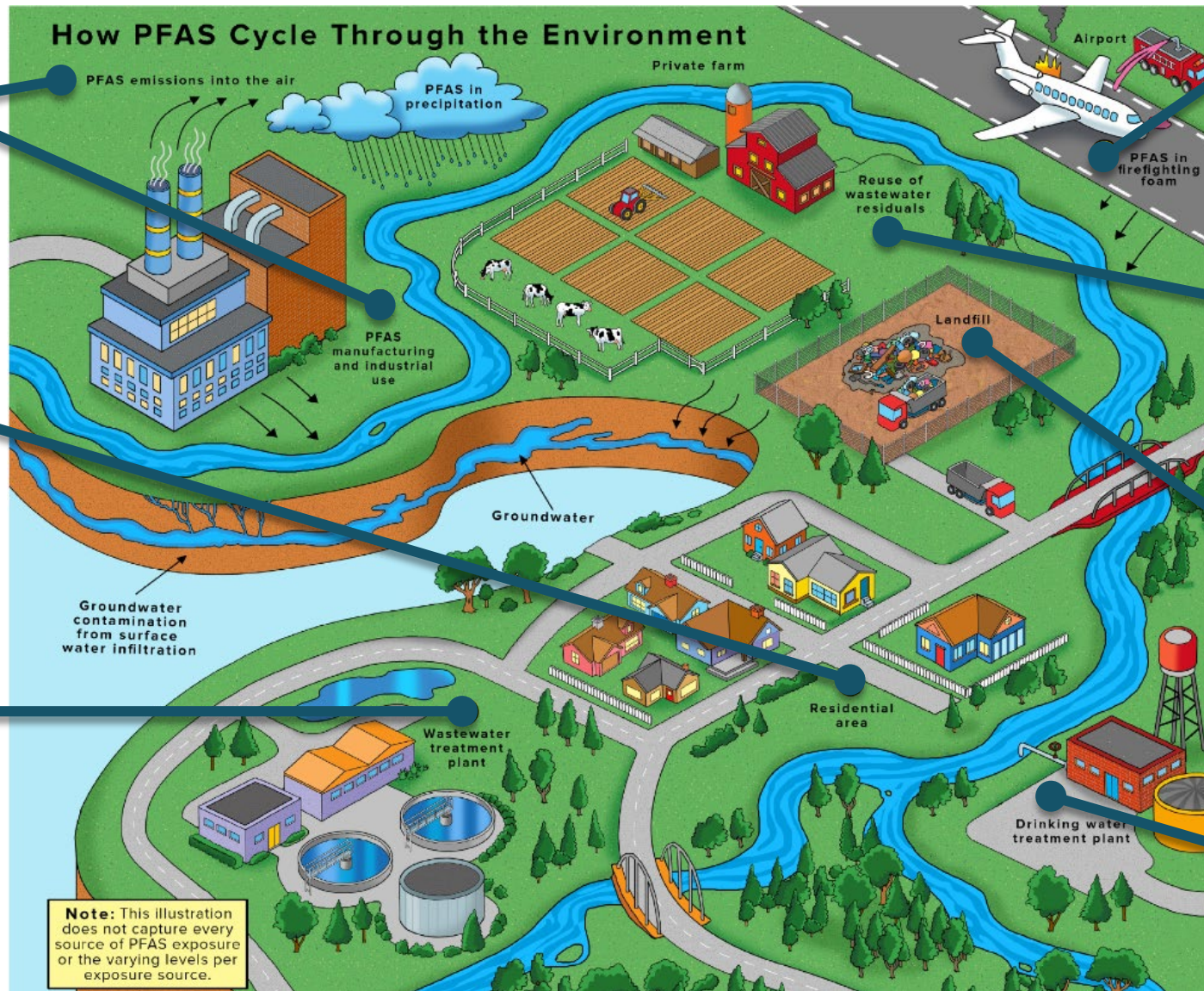


# PFAS Cycle Infographic

Industrial Discharges

Household Products

WWTP Discharges



Firefighting Foam

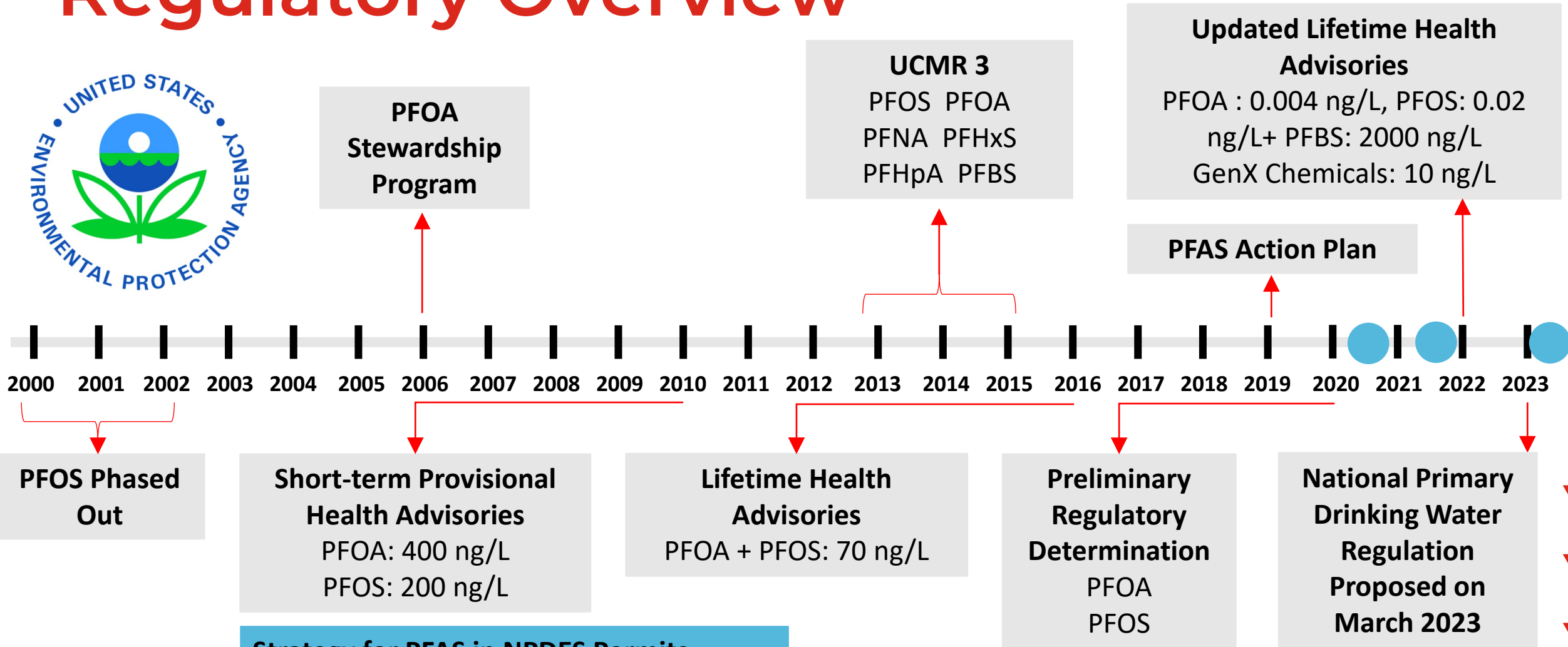
Land Applied Biosolids

Landfills

Drinking Water Treatment Plants



# Regulatory Overview



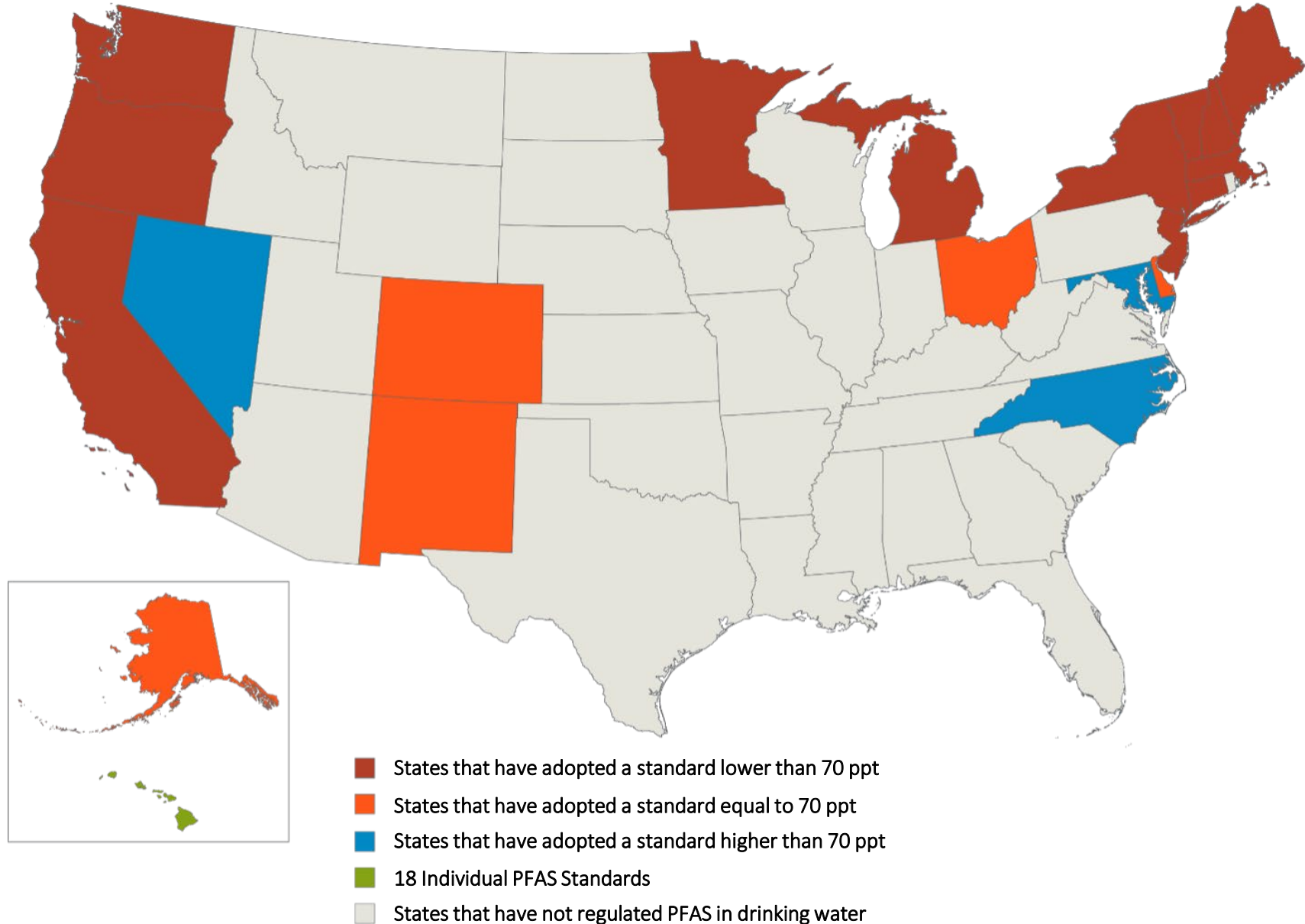
Strategy for PFAS in NPDES Permits

Oct 2021 PFAS Strategic Road Map

PFOA and PFOS as Hazardous Substances Under CERCLA and Plan 15



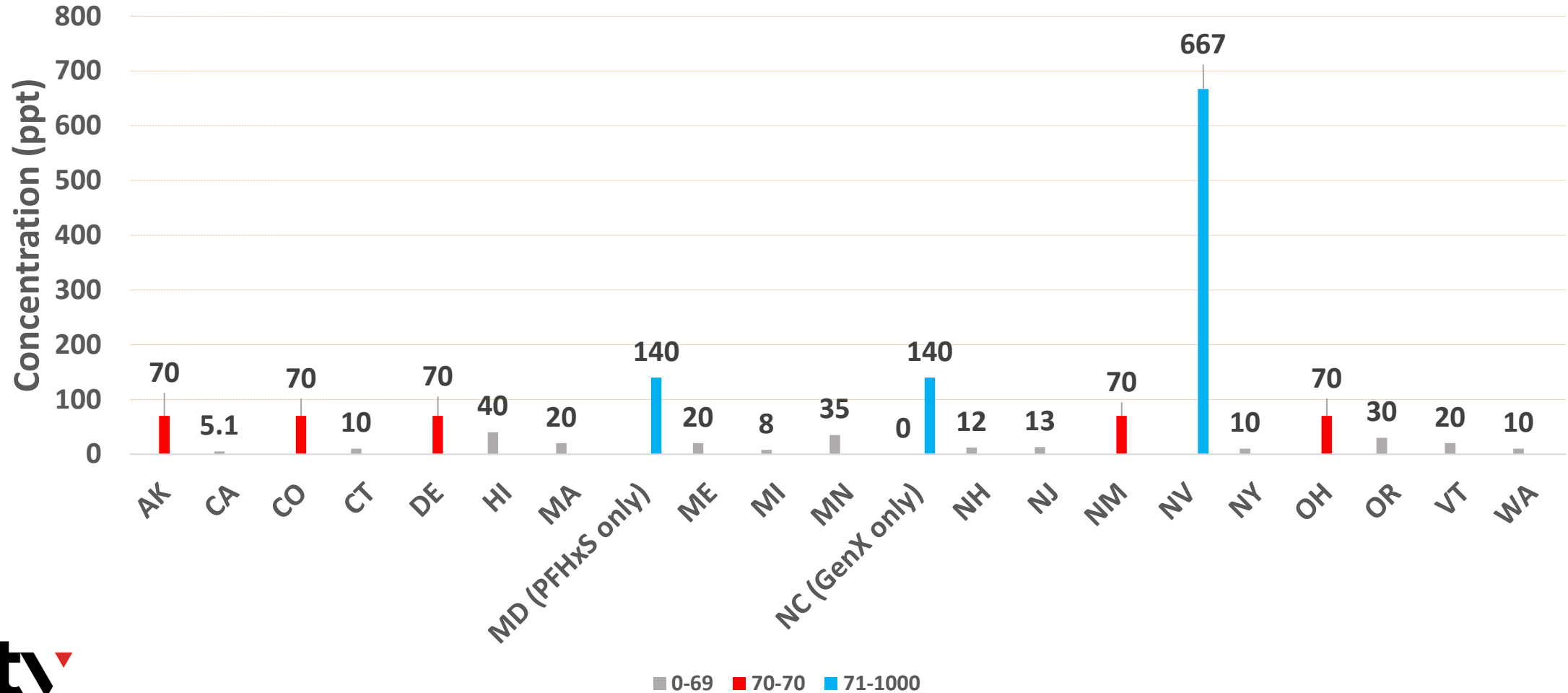
# PFAS Drinking Water Regulations





# PFAS Drinking Water Regulations

Regulatory Levels for PFOA and/or PFOS, United States



# Proposed Maximum Contaminant Level (MCL)

## ▶ National Primary Drinking Water Regulation (NPDWR)

PFAS Compound	Proposed MCLG (Goal)	Proposed MCL (Enforceable Levels)	Rule Trigger Level
PFOA	Zero	4.0 ppt*	1.3 ppt*
PFOS	Zero	4.0 ppt*	1.3 ppt*
PFNA	1.0 (unitless) Hazard Index**	1.0 (unitless) Hazard Index**	0.33
PFHxS			
PFBS			
HFPO-DA (GenX Chemicals)			



\*ppt = parts per trillion (also expressed as ng/L)

\*\*Hazard Index is a tool used to evaluate potential health risks from exposure to chemical mixtures

# Hazard Index

- ▶ The Hazard Index (HI) is used to understand health risks
- ▶ Measured level compared to Health Based Water Concentration (HBWC)

$$HI = \frac{\text{GenX}_{\text{Water}}}{\text{GenX}_{\text{HBWC}}} + \frac{\text{PFBS}_{\text{Water}}}{\text{PFBS}_{\text{HBWC}}} + \frac{\text{PFNA}_{\text{Water}}}{\text{PFNA}_{\text{HBWC}}} + \frac{\text{PFHxS}_{\text{Water}}}{\text{PFHxS}_{\text{HBWC}}}$$

# Monitoring and Reporting Requirements

## ▶ Groundwater >10,000 customers and All Surface Water Systems

### ○ Initial monitoring

- Quarterly
- Each point of entry
- 12-month period

### ○ Initial below trigger level

- Two samples
- Each point of entry
- All regulated PFAS
- Minimum 90 days apart
- One calendar year

# Monitoring and Reporting Requirements

## ▶ Groundwater $\leq 10,000$ customers

### ○ Initial monitoring

- Two samples
- Each point of entry
- All regulated PFAS
- Minimum 90 days apart
- 12-month period

### ○ $\leq 3,300$ customers below initial trigger level

- One samples
- Each point of entry
- All regulated PFAS
- Minimum 90 days apart
- One calendar year

### ○ $> 3,300$ customers below initial trigger level

- Two samples
- Each point of entry
- All regulated PFAS
- Minimum 90 days apart
- 12-month period



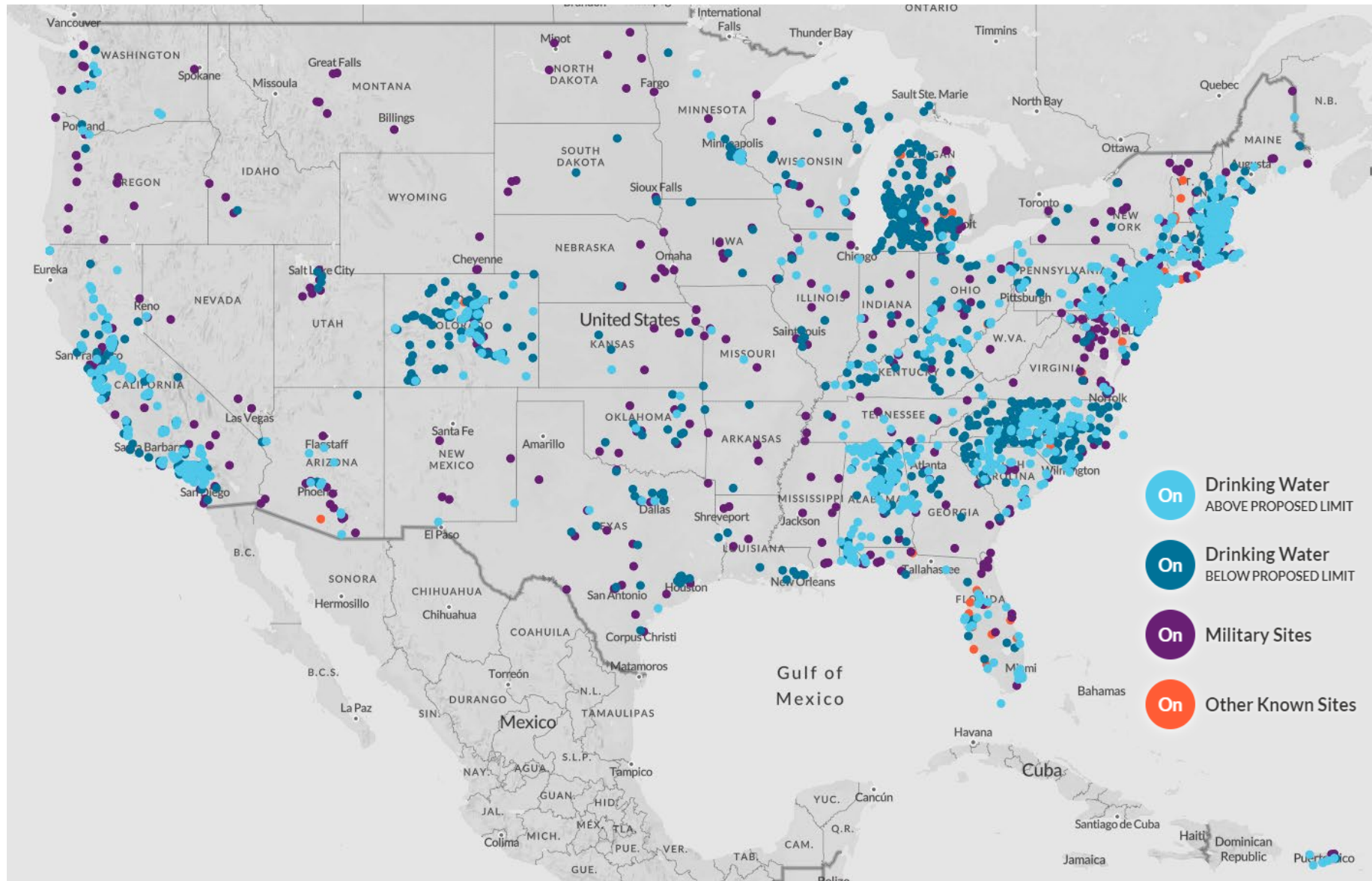
# Determining a Violation

- ▶ After one complete year of quarterly sampling
- ▶ Running annual average exceeds MCL
- ▶ Calculating Running Annual Average
  - IF sample concentration below MCL
  - THEN its default value = Zero for that quarter
- ▶ Previous UCMR 5 Monitoring Data
- ▶ Previous State-Led Monitoring Data
- ▶ If systems have multiple years of data, the most recent data must be used

# EPA NPDWR Webinar - March 2023

- ▶ Public water systems
  - Monitoring
  - Public reporting
  - Treatment
- ▶ ~66,000 water systems
- ▶ ~5-10% (~3,400-6,300) expected to exceed at least one MCL

# PFAS Drinking Water Map



Source: ewg.org

Link: [https://www.ewg.org/interactive-maps/pfas\\_contamination/map/](https://www.ewg.org/interactive-maps/pfas_contamination/map/)

# Impacts on Water Utilities

Provide  
Treatment?

Blend Existing  
Sources?

Develop Alternate  
Sources?

Purchase Water?

# Treatment



# **PFAS Treatment Overview:** Focus on Drinking Water

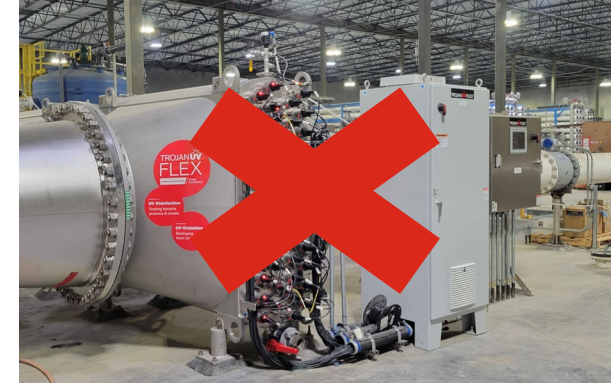
# Best Available Technologies



**“Conventional” Pretreatment**



**Air stripping / aeration**



**UV Advanced Oxidation Process (AOP)**



**Membrane Filtration**  
**Physical separation with concentrated waste stream**



**Activated Carbon (GAC & PAC)**  
**Adsorption**



**Ion exchange**  
**Ion exchange and adsorption**

# Treatment Technologies

## ► Nanofiltration/ Reverse Osmosis

- Pretreatment
- Post treatment to control corrosivity
- PFAS waste stream
- Complex operation
- High capital cost
- High operating cost
- Treats co-contaminants



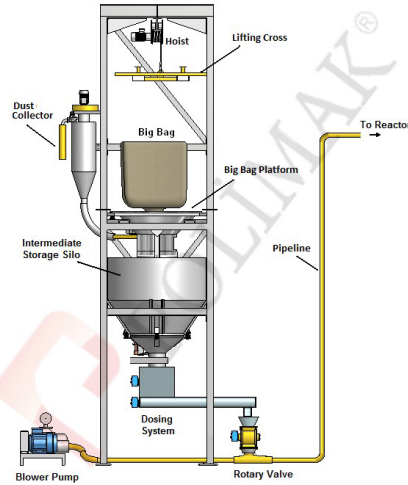
Treatment Method	Potential Removal <sup>1</sup>	Costs	Considerations	
			Pros	Cons
<b>Membrane Filtration</b>	PFOA: 47-99% PFOS: 93-99% PFBA: 99.9% PFBS: 99.8% PFHxA: 99.2% PFHxS: 99% PFHpA: 99% PFHpS: 99% PFNA: 99%	\$\$\$	<ul style="list-style-type: none"> <li>● Excellent, broad spectrum removal of PFAS</li> <li>● Reasonable for groundwater systems</li> </ul>	<ul style="list-style-type: none"> <li>● Reject water must be treated before discharging</li> <li>● High capital expense with high energy demands</li> <li>● Susceptible to fouling and may require pre-treatment</li> <li>● Reverse osmosis is preferable to nanofiltration due to better removal efficiency but higher operating costs</li> </ul>



# Treatment Technologies

## ▶ Powdered Activated Carbon (PAC)

- Surface water
- PAC pretreatment
- Moderate removal
- PFAS residuals



## ▶ Activated Carbon

- Many full-scale installations
- Adsorption
- Good removal capacity
- Removes organics/ co-contaminants
- GAC can be reactivated or incinerated



Treatment Method	Potential Removal <sup>1</sup>	Costs	Considerations	
			Pros	Cons
<b>Activated Carbon</b>	PFOA: 40-99% PFOS: 18-98% PFBA: 99% PFBS: 98% PFHxA: 95% PFHxS: 90% PFHpA: 90% PFHpS: 82% PFNA: 93%	\$\$	<ul style="list-style-type: none"> <li>• Widely used for PFAS removal, high removal rates possible</li> <li>• Powder activated carbon is useful for responding to spills</li> </ul>	<ul style="list-style-type: none"> <li>• Lower removal rates for perfluoroalkyl acids and short-chain PFAS</li> <li>• Possibility of competitive adsorption with other compounds present, such as TOC</li> <li>• Low rate of adsorption in GAC may result in long mass transfer zones and adjustment of associated operating requirements</li> <li>• Requires thermal regeneration of GAC; regenerated GAC may not be as effective as virgin GAC</li> <li>• Creates waste residuals to dispose of exhausted carbon and potential opportunity for pollution</li> </ul>

## ▶ Types of GAC:

- Bituminous coal
- Coconut shell
- Lignite
- Wood

# Treatment Technologies

## ▶ Ion Exchange Resin

- Newer technology
- Several full-scale installations
- Ion exchange and adsorption
- Higher removal capacity
- PFAS selective, Not chlorine tolerant
- Single use (for drinking water), incinerated

Pre-filter



## ▶ Ion Exchange Resin Types for PFAS Removal:

- Gel resin
- Macroporous resin

- ▶ Purolite: Purofine PFA694E
- ▶ Calgon: Carbon CalRes 2301
- ▶ Dupont: AmberLite PSR2 Plus
- ▶ ECT2: Sorbix Pure LC
- ▶ ResinTech: ResinTech SIR-110-HP

Treatment Method	Potential Removal <sup>1</sup>	Costs	Considerations	
			Pros	Cons
<b>Anion Exchange</b>	PFOA: 77-97% PFOS: 90-99% PFBA: 97% PFBS: 98% PFHxA: 97% PFHxS: 99% PFHpA: 94% PFHpS: 99% PFNA: 98%	\$\$	<ul style="list-style-type: none"> <li>• Sorption rates depend on the resin and porosity</li> <li>• Can partially remove PFOA, PFNA, and PFOS</li> <li>• Resin can be specialized for specific PFAS and allows IX to have a higher capacity than activated carbon</li> </ul>	<ul style="list-style-type: none"> <li>• Costs are similar to activated carbon but depend greatly on resin and treatment system</li> <li>• Rate of exchange will depend on many factors, including influent PFAS concentration, design of the IX, solution ionic strength and bead material</li> <li>• Surface water supplies may need clarification/filtration before treatment</li> <li>• Range of efficacy for long and short-chain PFAS</li> </ul>



# Preliminary Space Planning & High-Level Costs

## ▶ Preliminary Space Requirements

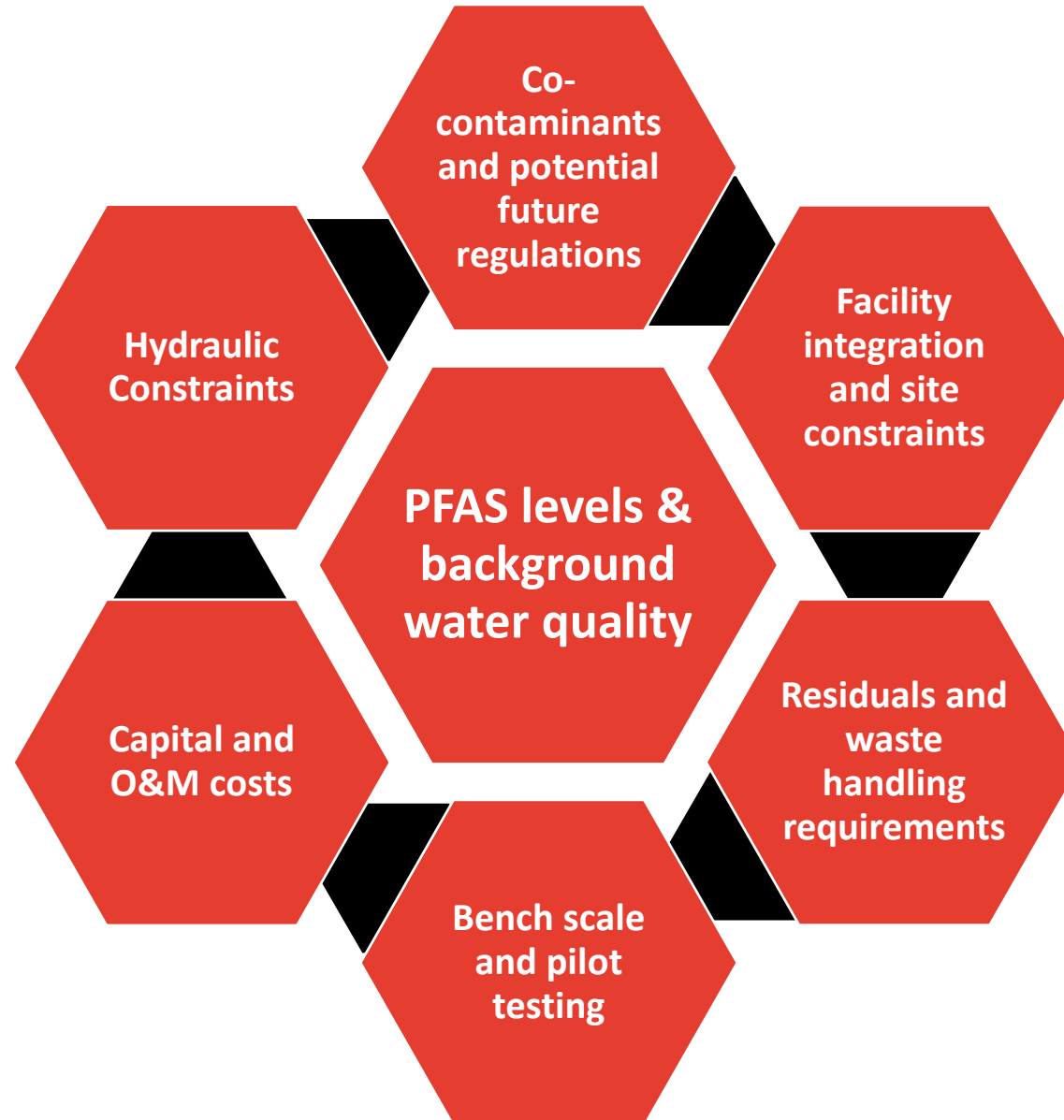
- Nano Filtration or RO - ~ 15 to 20 SF per 1000 Gallons
- GAC - ~ 35 to 45 SF per 1000 Gallons
- AIX - ~ 30 to 40 SF per 1000 Gallons

## ▶ High-Level Costs

- Nano Filtration or RO - ~ \$1 per 1 Gallon and O&M of \$0.5
- GAC - ~ \$0.6 per 1 Gallon and O&M of \$0.3
- AIX - ~ \$0.7 per 1 Gallon and O&M of \$0.35



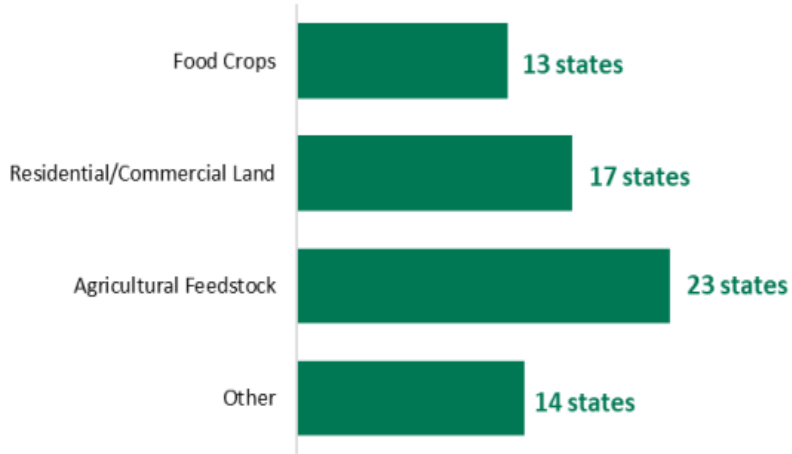
# Treatment Selection Considerations



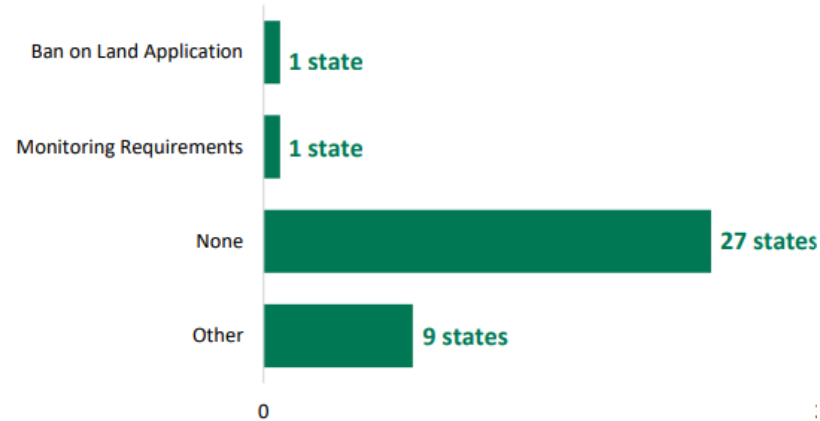
# PFAS in Wastewater

# What Other States are Doing

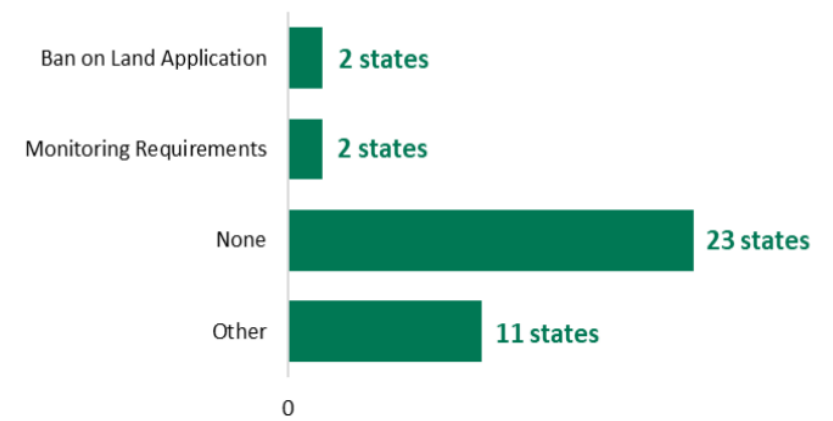
Allowable Uses for Land-Applied Biosolids



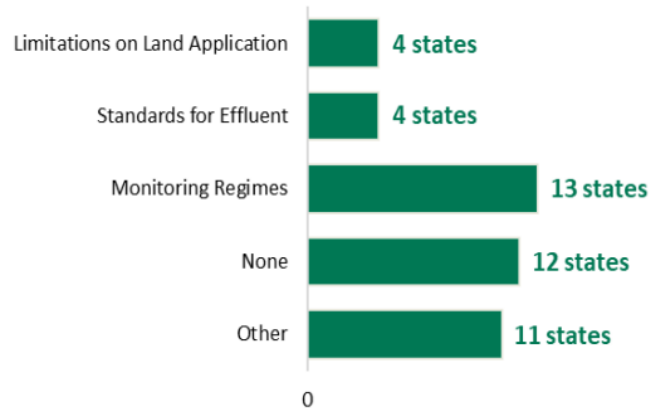
Number of States With Enacted or Proposed Legislation on PFAS in Biosolids



Number of States Considering Legislation on PFAS in Biosolids



Regulatory Actions States Have Taken or Are Considering

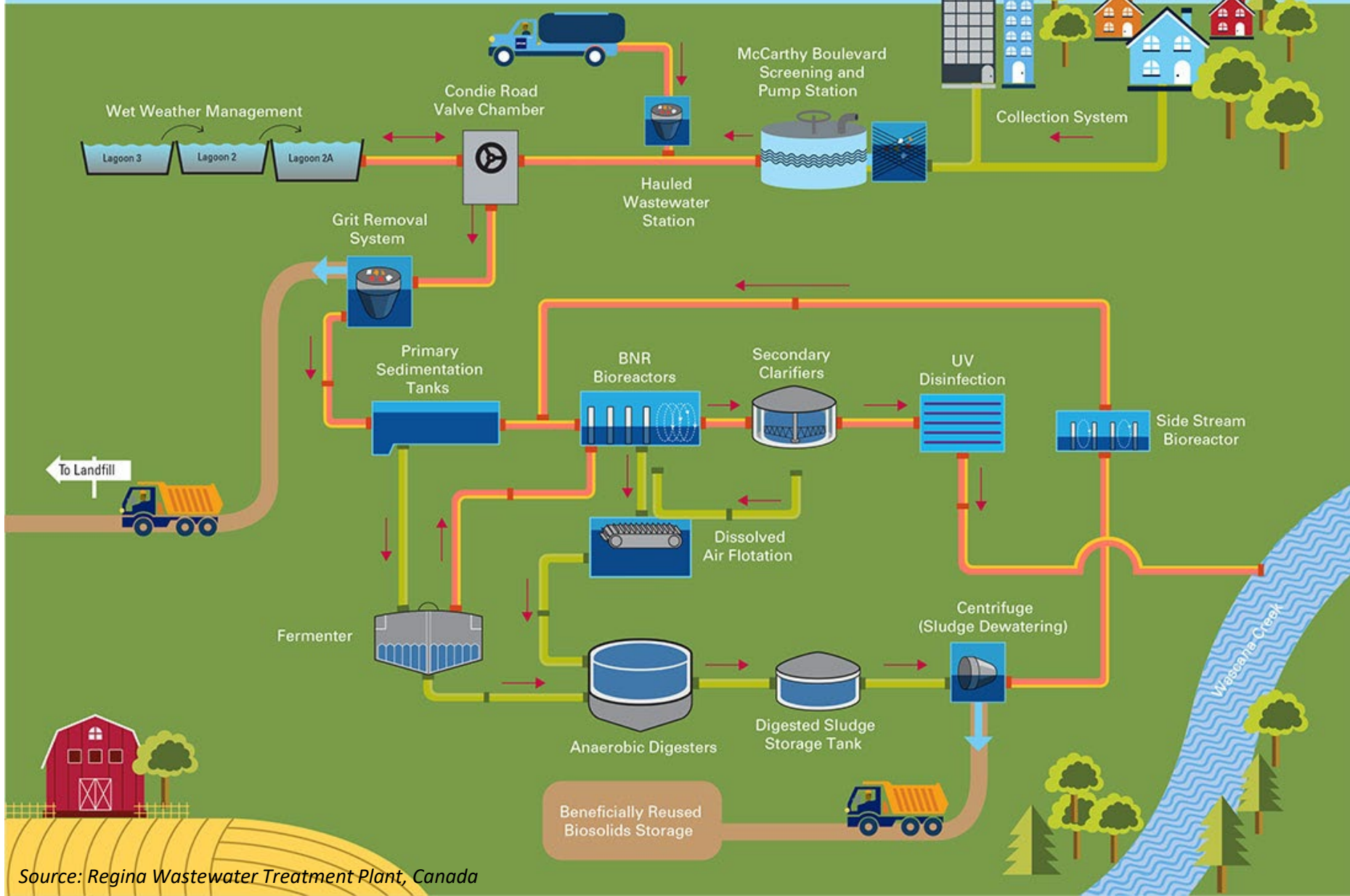


States that Have Jurisdictions with Established Standards, Bans, Monitoring Regimes, etc. Related to Biosolids Disposal or Land Application



Source: Environmental Council of the States (ECOS)

# PFAS In Wastewater

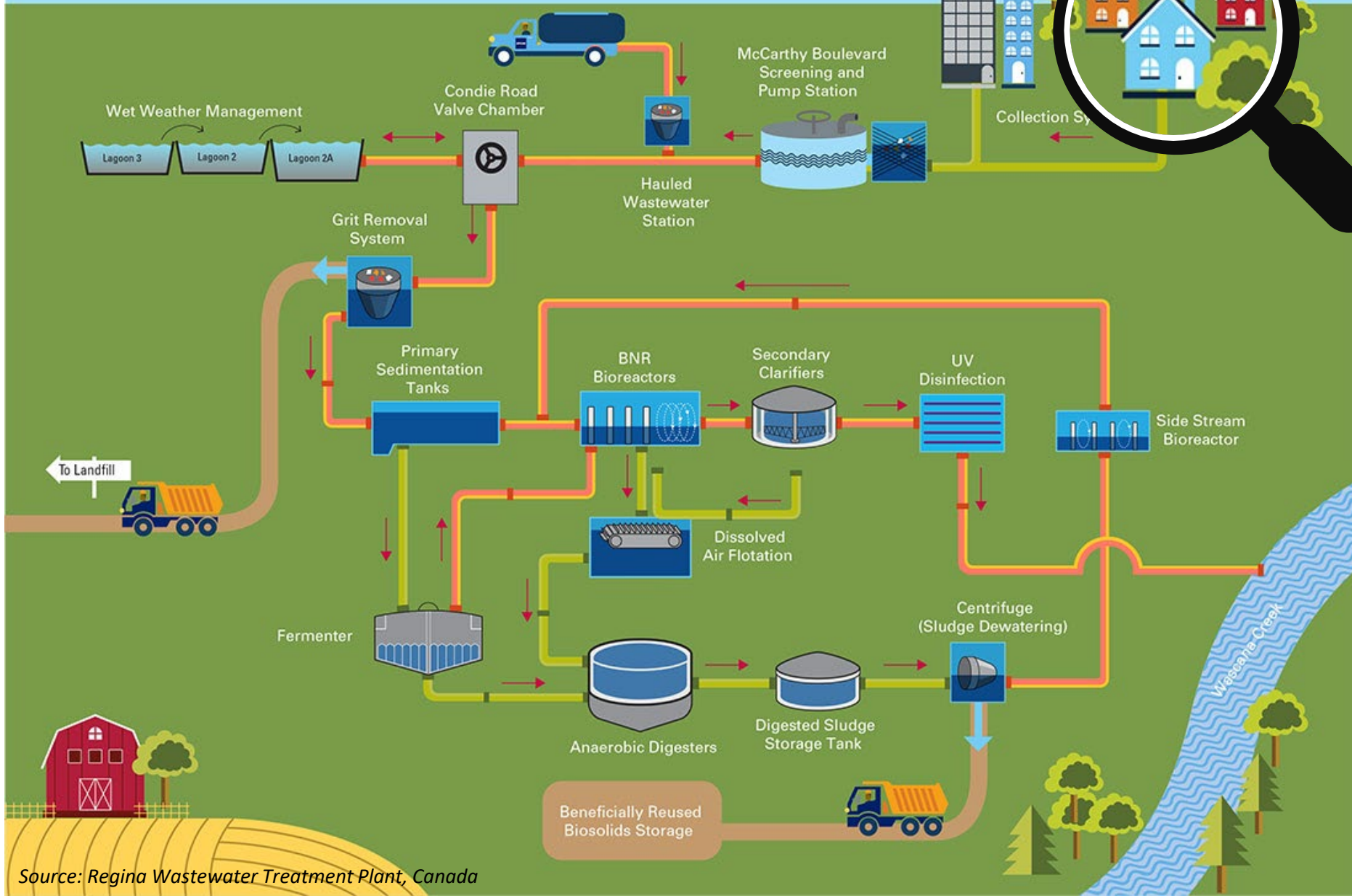


- ▶ Sampling
  - Various Point in the process, Influent, effluent and sludge
  - Characterize PFAS discharge and sources

*70% ends up at outfall and the remaining 30% either escapes or end up in biosolids*

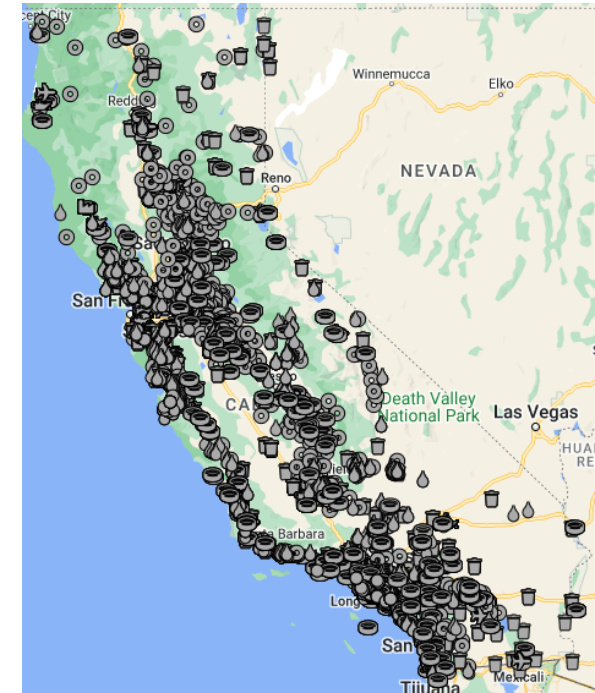


# Source Identification



## Source Identification

- Data collection and assessment to identify PFAS source
- Industrial facilities, landfills and airports etc.
- Through site inspections and review of facility records



# Treatment for PFAS in Wastewater

## ► Reclaimed Water



Membrane Filtration  
Physical separation with  
concentrated waste stream



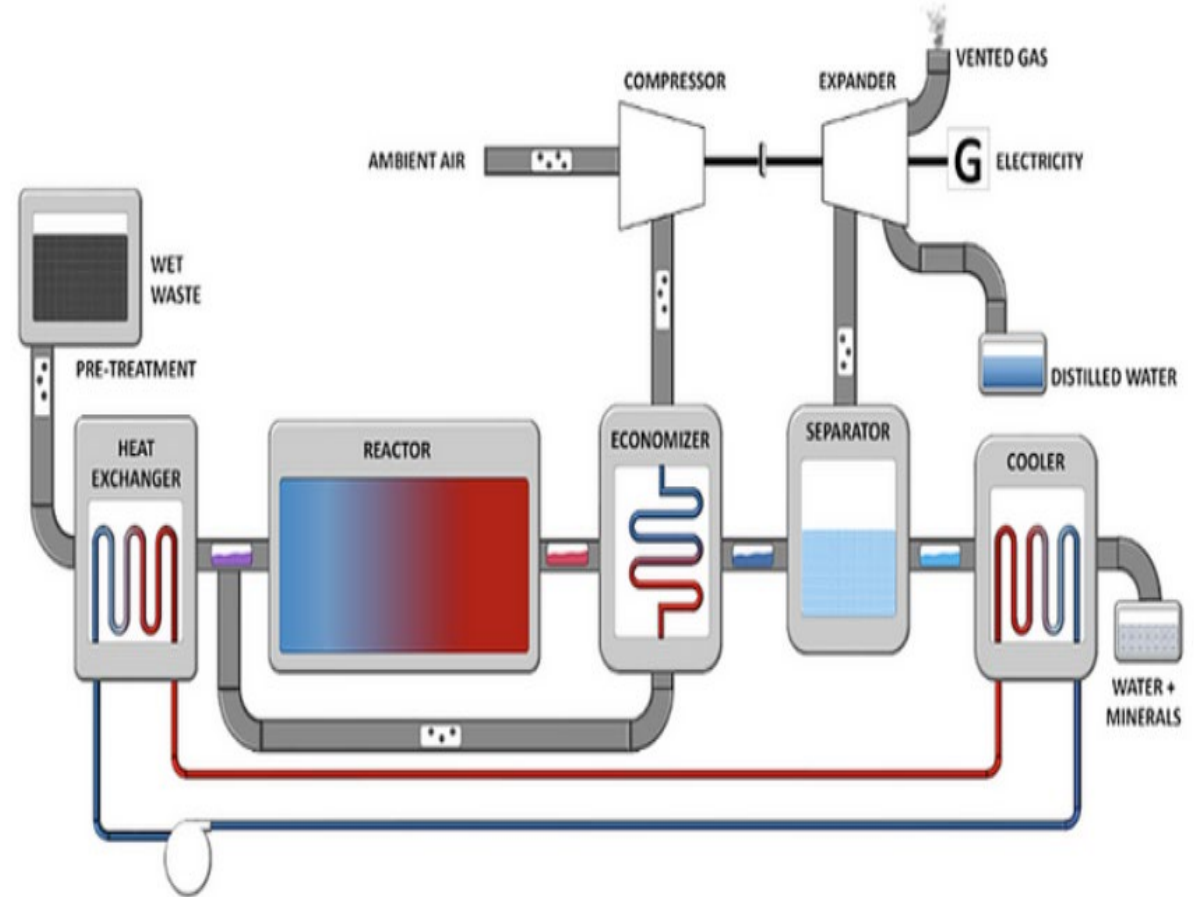
Activated Carbon  
(GAC & PAC)  
Adsorption



Ion exchange  
Ion exchange and adsorption

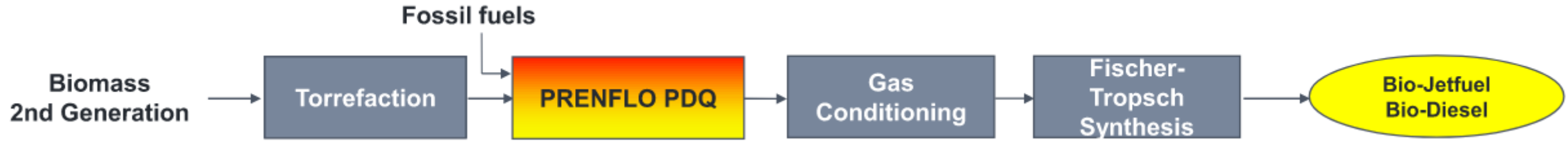
# Treatment for PFAS in Wastewater

- ▶ Biosolids
  - Source Reduction
  - Incineration
  - Pyrolysis/Gasification
  - Supercritical Water Oxidation





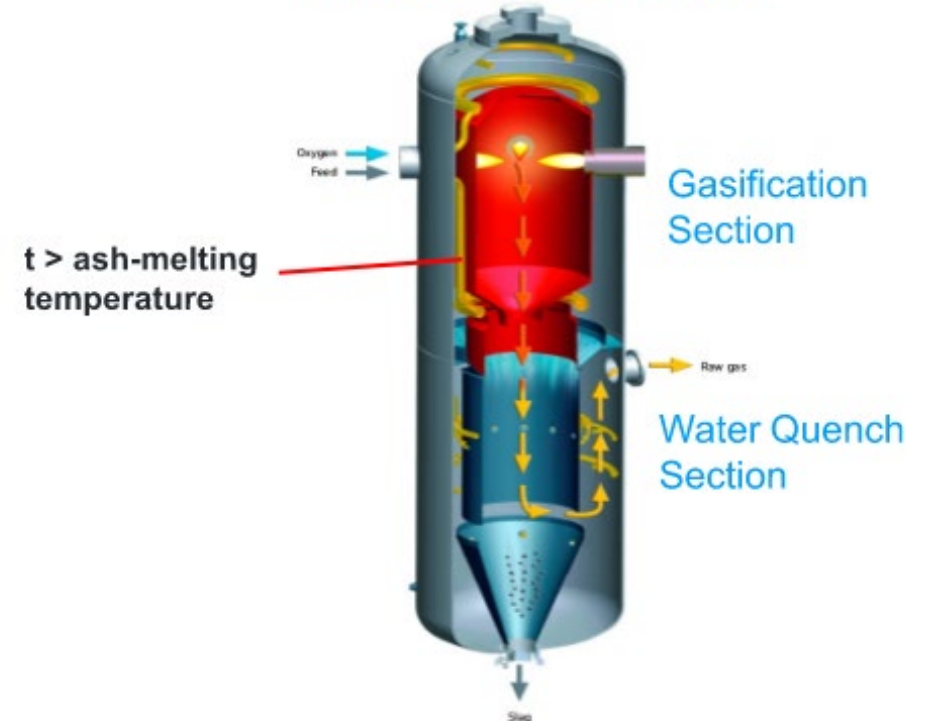
# Alternative Uses of Biosolids



- ▶ Synthetic Gas and Lubricants
- ▶ Renewable Compressed Natural Gas
- ▶ Sustainable Aviation Fuel

Source: Biotfuel

PRENFLO PDQ Gasifier



# Emerging Technologies

# Adsorbent Media

cyclopure

DEXSORB+



**FLUORO-SORB® 400**

Pump & Treat, Permeable  
Reactive Barrier (PRB)



**FLUORO-SORB® 100**

In-Situ Solidification  
& Stabilization (ISS)



**FLUORO-SORB® 200**

Pump & Treat, Permeable  
Reactive Barrier (PRB)

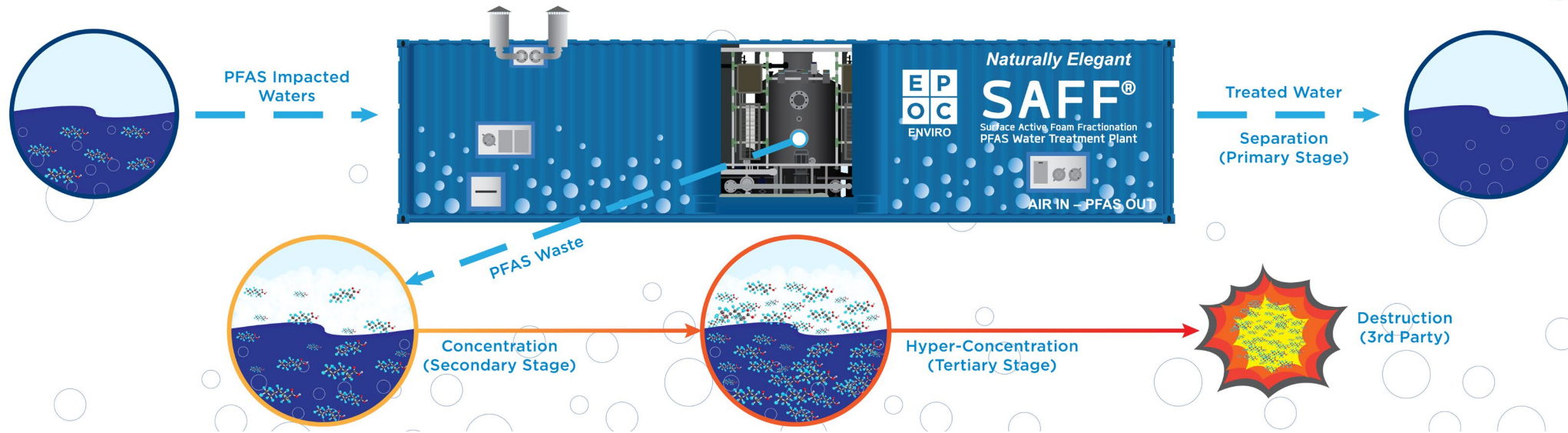


**FLUORO-SORB® 300**

High Organics  
Wastewater Treatment

<https://youtu.be/HGKawPAMULA>

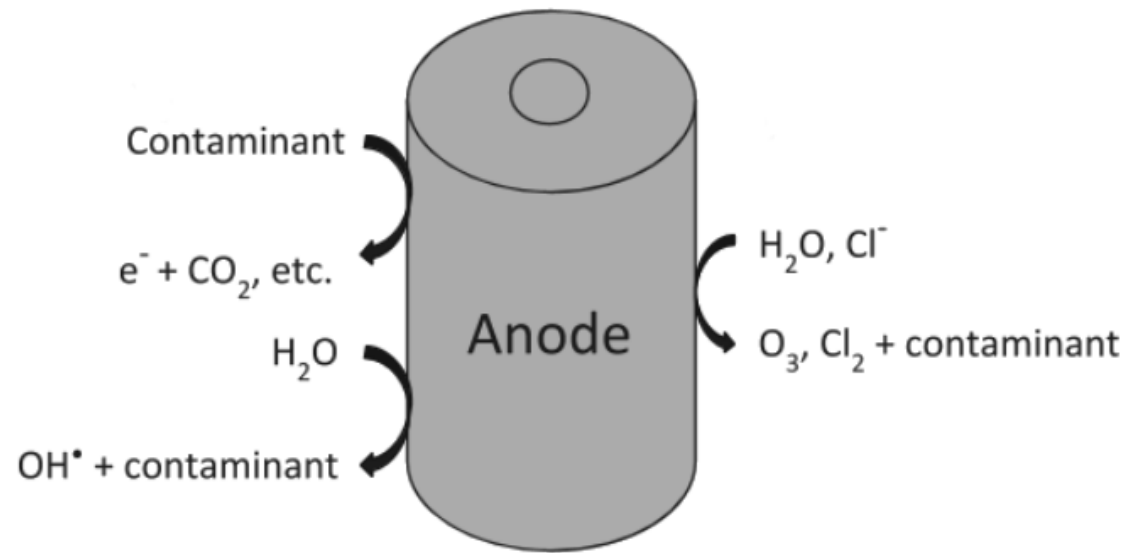
# Surface Active Foam Fractionation (SAFF)





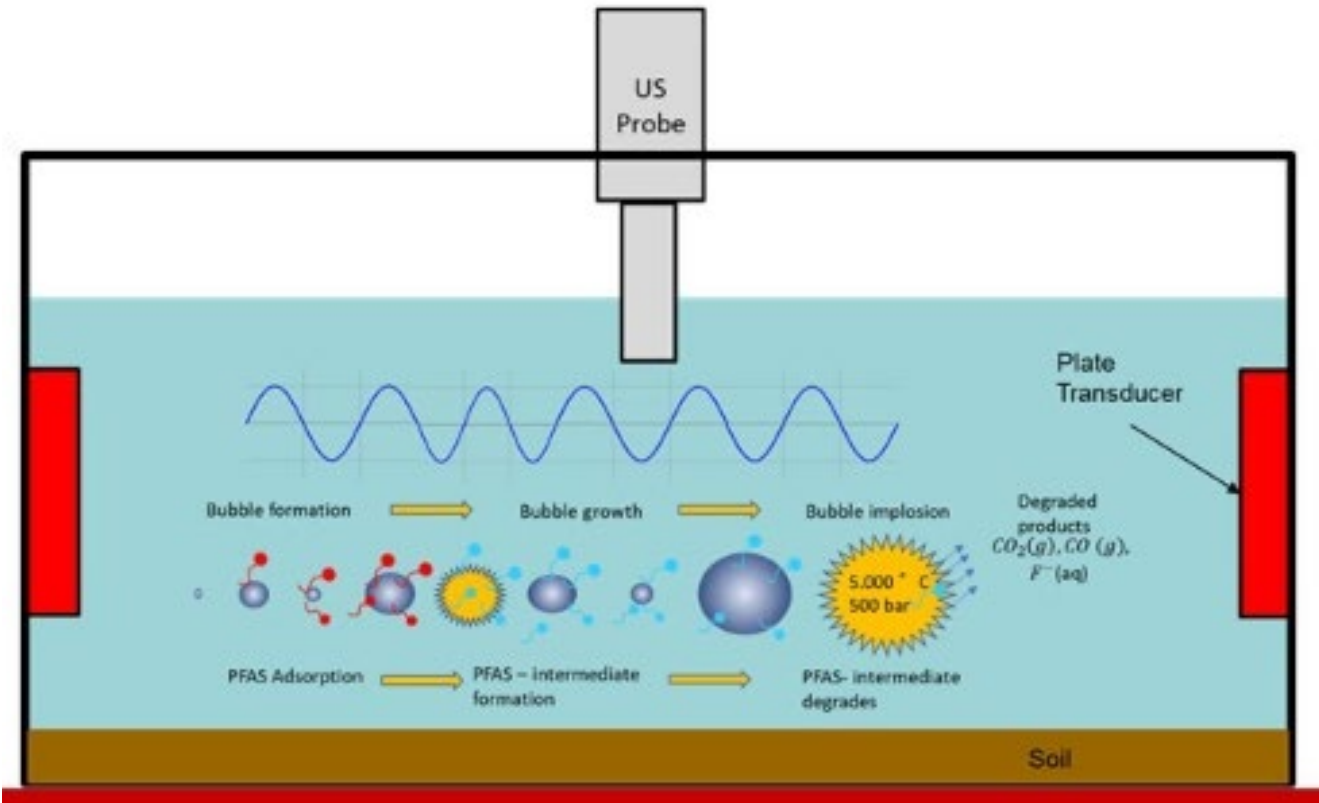
# Electrochemical Advanced Oxidation Processes (eAOPs)

Aclarity

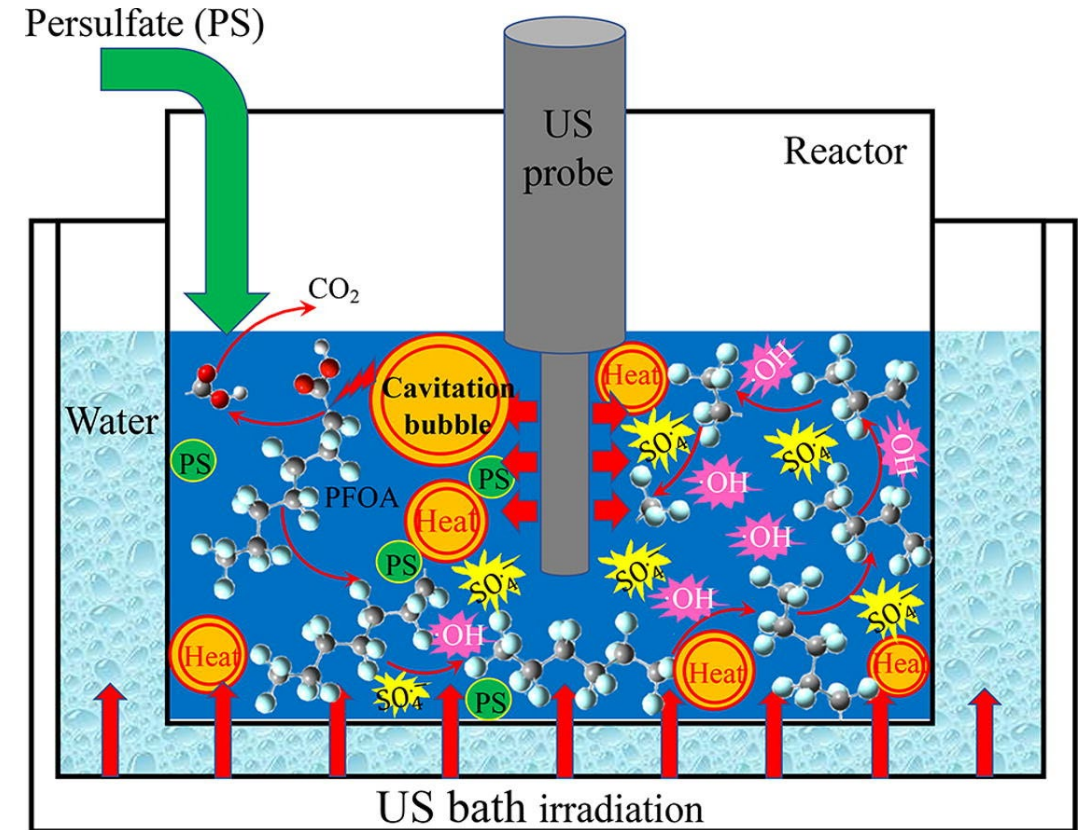




# Sonochemical Oxidation/Ultrasonnd

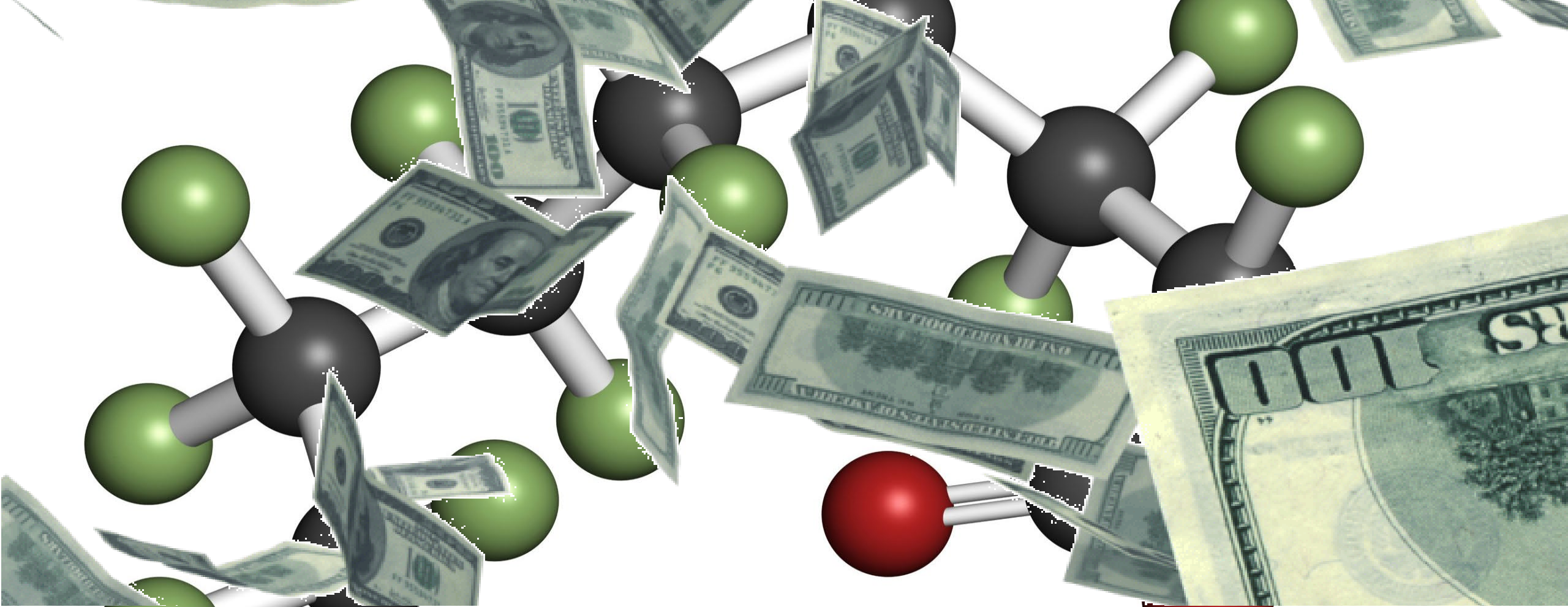


Source: NJIT



Source: Synergistic degradation of PFAS in water and soil by dual-frequency ultrasonic activated persulfate by Yong

- ▶ Acoustic waves in liquids at frequencies ranging from 20 kHz to 1,000 kHz
- ▶ Process produces high temperatures and pressures



# PFAS Funding Opportunities



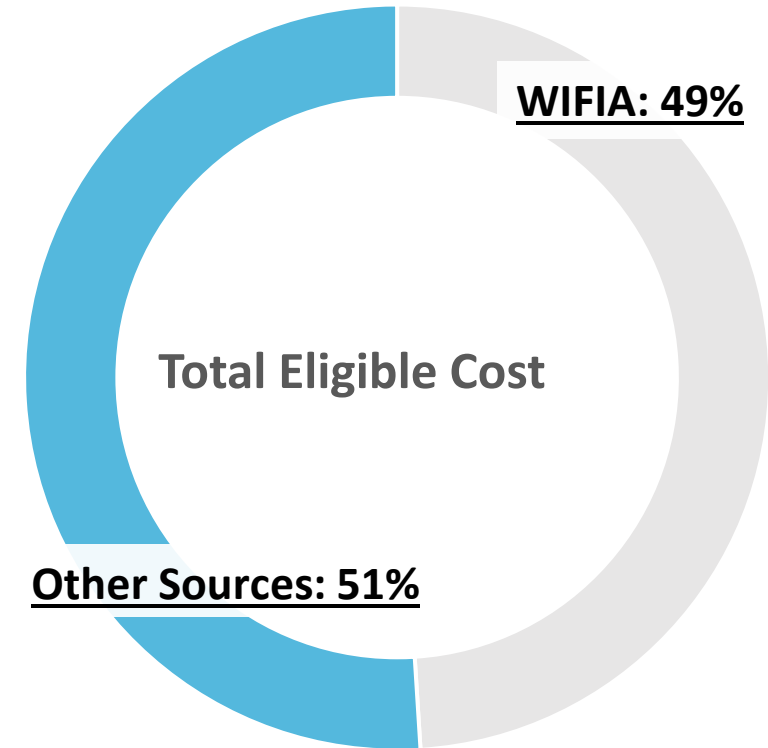
# Bipartisan Infrastructure Law (BIL)

## ▶ \$21 billion

- \$9 billion for PFAS and other emerging contaminants
  - \$4 billion - Drinking Water State Revolving Fund (DWSRF)
  - \$5 billion - Small/Disadvantaged Communities Grant Program
- \$12 billion - BIL DWSRF funds earmarked for drinking water safety

# Water Infrastructure Investment & Jobs Act (WIFIA)

- ▶ EPA program for water & wastewater infrastructure financing
  - Administered directly by EPA: no TWDB involvement
  - Finances 49% of total costs at Treasury SLGS rate (AAA)
  - \$20 million minimum project cost for populations serving >25k population
  - PFAS projects are eligible and have already been funded
  - Popular program under-utilized in Texas



# Case Studies

# **Project 1:** **Water Treatment Plant with Challenging Site**

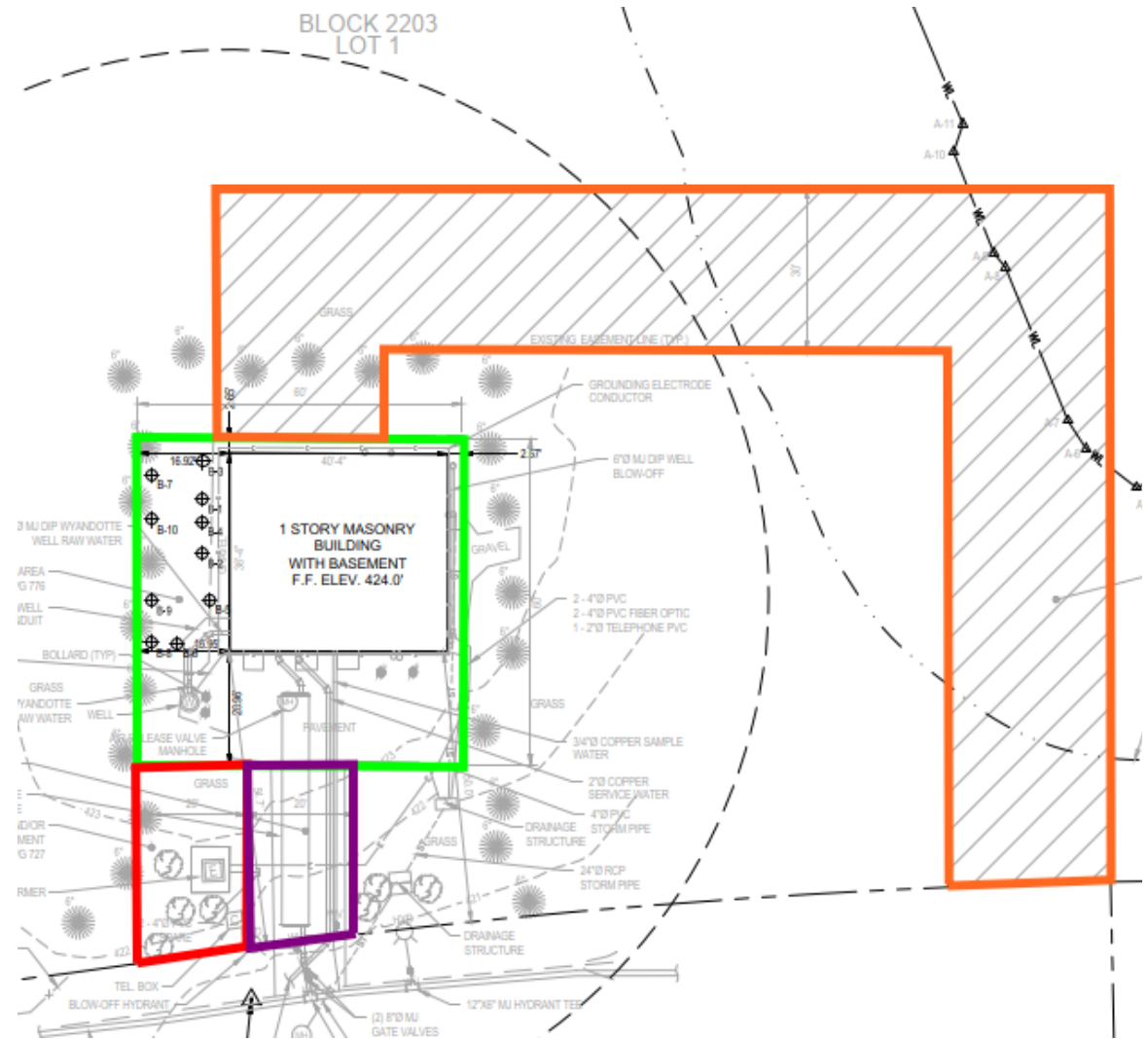
**Study Phase Started in July 2020**

**Construction Completed by March 2023**

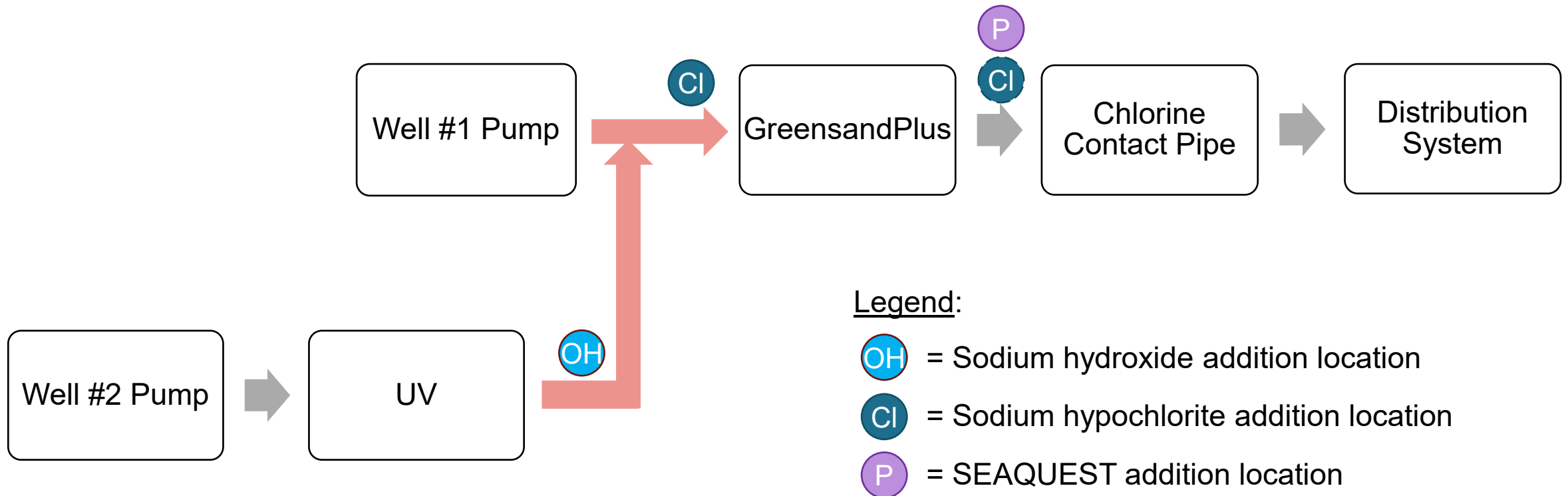


# Project 1: Background

- ▶ 1050 gpm
  - Well #1 750 gpm
  - Well #2 300 gpm
- ▶ Within park, opposite country club
- ▶ Under MCL, but elevated
- ▶ Treats Manganese with GreensandPlus Filters
- ▶ Drivers
  - Site constraints
  - Pressure drop concern
  - PFAS levels
  - Background water quality
  - Capital and O&M costs



# Project 1: Existing Process Flow Diagram





# Project 1: Treatment Technology Selected

## ▶ Ion-Exchange Resin (IX)

- Effective
- Smaller footprint
- Minimizes operational effort - longer life and less frequent media replacement
- Bench scale testing on several resins
- Selected 2 resins, with 3rd resin being considered

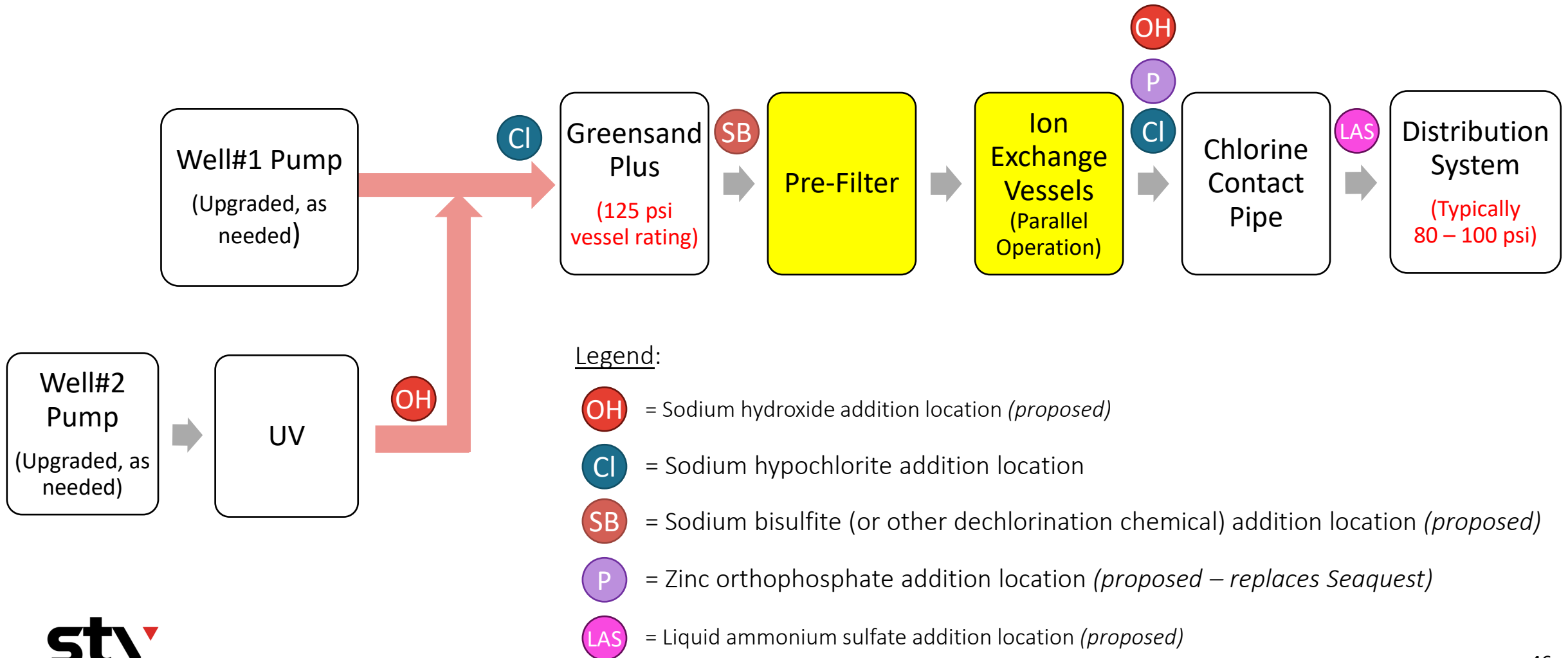


Ion exchange (PFAS selective resin)  
Ion exchange and adsorption

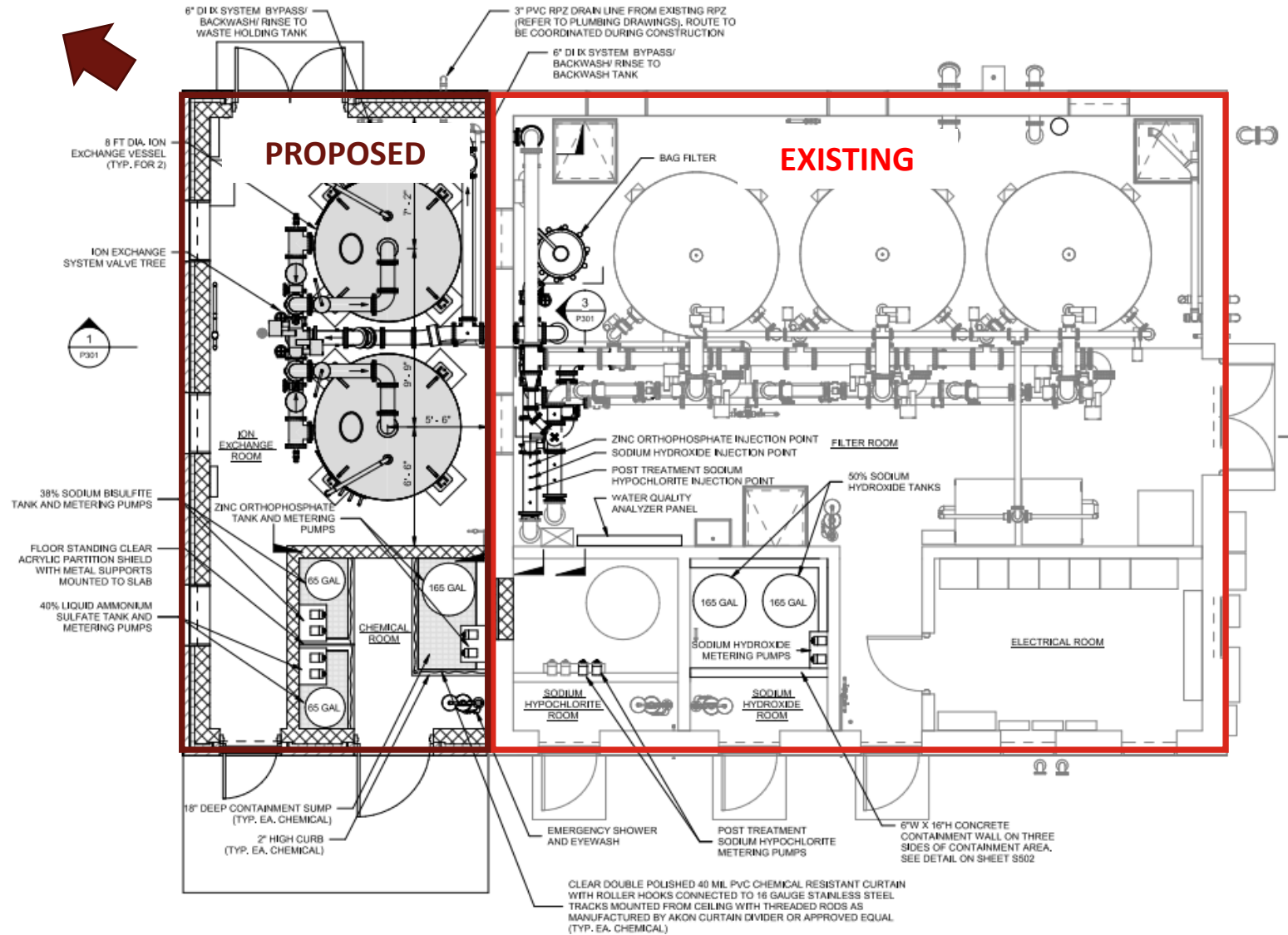


Resin Bench Scale  
Testing Set-up

# Project 1: Proposed Process Flow Diagram



# Project 1: Proposed Facility Floor Plan



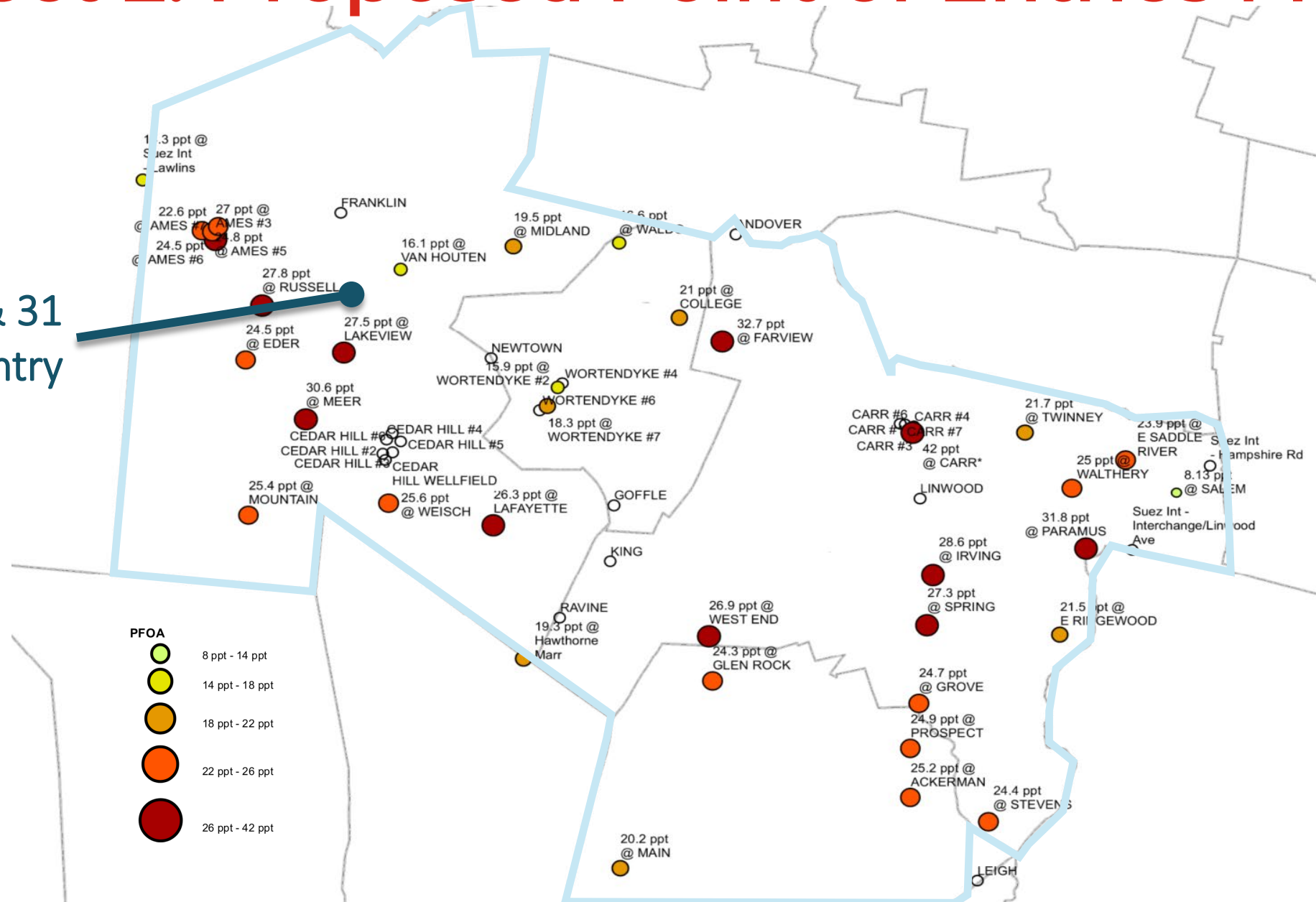
# **Project 2:** **Solution for Water System with PFAS in 52 Wells**

Study Phase Started in 2019



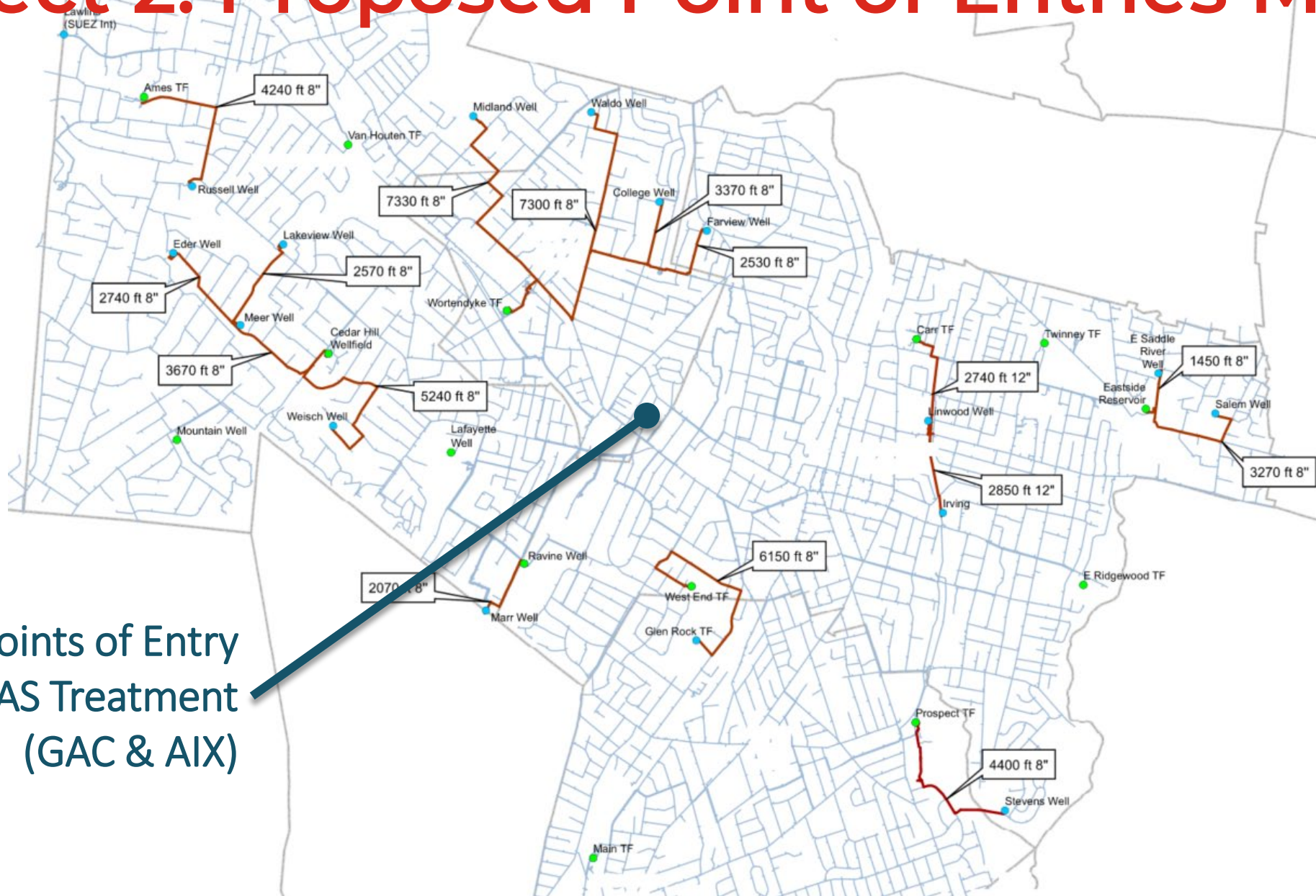
# Project 2: Proposed Point of Entries Map

52 Wells & 31 Points of Entry





# Project 2: Proposed Point of Entries Map



31 to 13 Points of Entry  
with PFAS Treatment  
(GAC & AIX)





# Questions?



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# Thank you!



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# PFAS Health Impacts

- ▶ Thyroid
- ▶ Cholesterol
- ▶ Blood pressure
- ▶ Kidney and testicular cancers
- ▶ Fertility
- ▶ Birth weight
- ▶ Vaccine effectiveness

